1. SET ENGINE TO TDC
2. SET TIMING DISC TO ZERO
3. ROTATE ENGINE UNTIL THE CENTRE OF THE CRANK SENSOR IS IN ALIGNMENT WITH THE REFERENCE TOOTH
4. READ THE MEASUREMENT FROM THE TIMING DISC (300° IN THIS EXAMPLE)
5. ENTER THIS NUMBER INTO LIFE CAL

NOTE:
TOOTH 1 CLOSES THE GAP
TOOTH 2 IS THE REFERENCE TOOTH IF GAP VALIDATION IS DISABLED (290°)
TOOTH 3 IS THE REFERENCE TOOTH IF GAP VALIDATION IS ENABLED (300°)
1. SET ENGINE TO TDC
2. SET TIMING DISC TO ZERO
3. ROTATE ENGINE UNTIL THE CENTRE THE CRANK SENSOR IS IN ALIGNMENT WITH THE REFERENCE TOOTH EDGE
4. READ THE MEASUREMENT FROM THE TIMING DISC (300° IN THIS EXAMPLE)
5. ENTER THIS NUMBER INTO LIFECAL

NOTE: TOOTH 1 CLOSES THE GAP
TOOTH 2 IS THE REFERENCE TOOTH IF GAP VALIDATION IS DISABLED (290°)
TOOTH 3 IS THE REFERENCE TOOTH IF GAP VALIDATION IS ENABLED (300°)

A MECHANICAL RISING EDGE WILL PRODUCE AN ELECTRICAL FALLING EDGE SIGNAL
A MECHANICAL FALLING EDGE WILL PRODUCE AN ELECTRICAL RISING EDGE SIGNAL